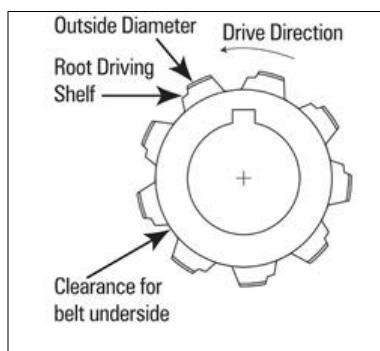


Stacking sprockets setup instructions:

1. Begin by placing all the drive sets on the drive shaft.
2. Place each outside drive set in the second space in from the edges of the belt (shown below). Make sure to count the spaces in from the strand with the C-Cure Edge Loop (A-Strand below).
3. Align and space the remaining drive sets as near evenly as possible between two outside sets making sure the guide sprockets are positioned in the same corresponding large space. For the idler setup, repeat steps 1-3.



Drive sprocket



Drive Set



Idler Set

